

### **AMENDMENTS TO THE CLAIMS**

This Amendment cancels claim 2, and amends claims 1 and 3. Upon entering this Amendment, the following listing of claims will replace all prior versions, and listings, of claims in this application.

#### **Listing of Claims**

Claim 1 (Currently Amended). A container stopper comprising a core formed of an elastic material and having a liquid-contact surface and an outer peripheral surface continuous with the liquid-contact surface, the liquid-contact surface and the outer peripheral surface being coated with a skin made of a synthetic resin;

wherein said skin is a polyester skin made of a polyester resin or a synthetic resin having a polyester resin as a main component thereof, and the polyester skin is bonded to the liquid-contact surface and the outer peripheral surface of said core through a polyethylene bonding layer formed of a polyethylene resin or having a polyethylene resin as a main component thereof; and

the liquid-contact surface comprises: a chamfer continuous with the outer peripheral surface, and a center portion surrounded by the chamfer;

said polyethylene bonding layer has a thickness of 80 to 300  $\mu\text{m}$  at ~~[[a]]~~ the center portion of the liquid-contact surface, a thickness of 70 to 100  $\mu\text{m}$  at an outer peripheral portion of the outer peripheral surface adjacent the liquid-contact surface and a thickness of 30  $\mu\text{m}$  or more ~~over at a portion of the entire-liquid-contact surface other than the center portion, and~~

the thickness of said polyethylene bonding layer at the center portion is 10  $\mu\text{m}$  or more greater than the thickness of the polyethylene bonding layer at the outer peripheral portion.

Claim 2 (Cancelled).

Claim 3 (Currently Amended). The container stopper according to claim 1, wherein the polyethylene bonding layer at the liquid-contact surface comprises two layers and the polyethylene bonding layer at the outer peripheral surface comprises ~~[[a]]~~ one layer.

Claim 4 (Original). The container stopper according to claim 1, wherein said polyester skin is a skin made of polyethylene terephthalate.

Claim 5 (Withdrawn). A method of manufacturing a container stopper comprising a core formed of an elastic material and having a liquid-contact surface and an outer peripheral surface continuous with the liquid-contact surface, the liquid-contact surface and the outer peripheral surface being coated with a skin made of a synthetic resin, wherein the method comprises the steps of: using a polyester film of a polyester resin or a synthetic resin having a polyester resin as a main component thereof as said skin; stretching the polyester film; press fitting the core in a heated state for extension; bonding the polyester film and the liquid-contact surface and the outer peripheral surface of said core through a polyethylene bonding layer of a polyethylene resin or having a polyethylene resin as a main component thereof, wherein the bonding layer has a greater thickness at a portion thereof corresponding to the liquid-contact surface than the other portions.

Claim 6 (Withdrawn). The method according to claim 5, further comprising the steps of: using a polyester skin having a skin-side polyethylene adhesion forming layer bonded to an inner surface thereof as said skin; using a core having a core-side polyethylene adhesion forming layer bonded to a liquid-contact surface and an outer peripheral surface thereof as said core; and integrating said skin-side and core-side polyethylene adhesion forming layers by thermal fusion to form said polyethylene bonding layer.

Claim 7 (Withdrawn). The method according to claim 6, wherein the core-side polyethylene adhesion forming layer comprises at least two films including a first film corresponding to the liquid-contact surface and a second film corresponding to the liquid-contact surface and the outer peripheral face.

Claim 8 (Withdrawn). The method according to claim 7, further comprising the step of: bonding the second film to the liquid-contact surface and the outer peripheral surface of the core after bonding the first film to the liquid-contact surface of the core, whereby the core-side polyethylene adhesion forming layer is formed.

Claim 9 (Withdrawn). The method according to claim 6, wherein said skin is a polyester skin having the skin-side adhesion forming layer of polyethylene bonded to an inner surface thereof by a dry laminate method.